

Vendor-independent, scalable rules (MOSIS SCMOS Rules).

**Design Rules MOSIS Scalable CMOS (SCMOS) (Revision 8.00)** Updated: October 4, 2004

## 1. Introduction

This document defines the official MOSIS scalable CMOS (SCMOS) layout rules. It supersedes all previous revisions. MOSIS Scalable CMOS (SCMOS) is a set of logical layers together with their design rules, which provide a nearly process- and metric-independent interface to all CMOS fabrication processes available through MOSIS. The designer works in the abstract SCMOS layers and metric unit ("lambda"). He then specifies which process and feature size he wants the design to be fabricated in. MOSIS maps the SCMOS design onto that process, generating the true logical layers and absolute dimensions required by the process vendor. The designer can often submit exactly the same design, but to a different fabrication process or feature size. MOSIS alone handles the new mapping. By contrast, using a specific vendor's layers and design rules ("**vendor rules**") will yield a design which is less likely to be directly portable to any other process or feature size. Vendor rules usually need more logical layers than the SCMOS rules, even though both fabricate onto exactly the same process. More layers means more design rules, a higher learning curve for that one process, more interactions to worry about, more complex design support required, and longer layout development times. Porting the design to a new process will be burdensome. SCMOS designers access process-specific features by using MOSIS-provided abstract layers which implement those features. For example, a designer wishing to use second-poly would use the MOSIS-provided second-poly abstract layer, but must then submit to a process providing for two polysilicon layers. In the same way, designers may access multiple metals, or different types of analog structures such as capacitors and resistors, without having to learn any new set of design rules for the more standard layers such as metal-1. Vendor rules may be more appropriate when seeking maximal use of silicon area, more direct control over analog circuit parameters, or for very large production runs, where the added investment in development time and loss of design portability is clearly justified. However the advantages of using SCMOS rules may far outweigh such concerns, and should be considered.

**1.1 SCMOS Design Rules** In the SCMOS rules, circuit geometries are specified in the Mead and Conway's lambda based methodology [1]. The unit of measurement, lambda, can easily be scaled to different fabrication processes as semiconductor technology advances. Each design has a technology-code associated with the layout file. Each technology-code may have one or more associated options added for the purpose of specifying either (a) special features for the target process or (b) the presence of novel devices in the design. At the time of this revision, MOSIS is offering CMOS processes with feature sizes from 1.5 micron to 0.18 micron.

**2. Standard SCMOS** The standard CMOS technology accessed by MOSIS is a single polysilicon, double metal, bulk CMOS process with enhancement-mode n-MOSFET and p-MOSFET devices [3].

**2.1. Well Type** The Scalable CMOS (SC) rules support both *n*-well and *p*-well processes. MOSIS recognizes three base technology codes that let the designer specify the well type of the process selected. SCN specifies an *n*-well process, SCP specifies a *p*-well process, and SCE indicates that the designer is willing to utilize a process of either *n*-well or *p*-well.

An SCE design must provide both a drawn *n*-well and a drawn *p*-well; MOSIS will use the well that corresponds to the selected process and ignore the other well. As a convenience, SCN and SCP designs may also include the other well (*p*-well in an SCN design or *n*-well in an SCP design), but it will always be ignored. MOSIS currently offers only *n*-well processes or foundry-designated twin-well processes that from the design and process flow standpoints are equivalent to *n*-well processes. These twin-well processes may have options (deep *n*-well) that provide independently isolated *p*-wells. For all of these processes at this time use the technology code SCN. SCP is currently not supported, and SCE is treated exactly as SCN.

**2.2. SCMOS Options** SCMOS options are used to designate projects that use additional layers beyond the standard single-poly, double metal CMOS. Each option is called out with a designator that is appended to the basic technology-code. Please note that not all possible combinations are available. The current list is shown in Table 1. MOSIS has not issued SCMOS design rules for some vendor-supported options. For example, any designer using the SCMOS rules who wants the TSMC Thick\_Top\_Metal must draw the top metal to comply with the TSMC rules for that layer. Questions about other non-SCMOS layers should be directed to [support@mosis.org](mailto:support@mosis.org).

Table 1: SCMOS Technology Options

Designation	Long Form	Description
E	Electrode	Adds a second polysilicon layer (poly2) that can serve either as the upper electrode of a poly capacitor or (1.5 micron only) as a gate for transistors
A	Analog	Adds electrode (as in E option), plus layers for vertical NPN transistor pbase
3M	3 Metal	Adds second via (via2) and third metal (metal3) layers
4M	4 Metal	Adds 3M plus third via (via3) and fourth metal (metal4) layers
5M	5 Metal	Adds 4M plus fourth via (via4) and fifth metal (metal5) layers
6M	6 Metal	Adds 5M plus fifth via (via5) and sixth metal (metal6) layers

LC	Linear Capacitor	Adds a cap_well layer for linear capacitors
PC	Poly Cap	Adds poly_cap, a different layer for linear capacitors
SUBM	Sub-Micron	Uses revised layout rules for better fit to sub-micron processes (see section 2.4)
DEEP	Deep	Uses revised layout rules for better fit to deep sub-micron processes (see section 2.4)

or options available to specific processes, see Tables 2a and 2b.

Table 2a: MOSIS SCMOS-Compatible Mappings

Foundry	Process	Lambda (micro- meters)	Options
AMI	ABN (1.5 micron <i>n</i> -well)	0.80	<u>SCNA, SCNE</u>
AMI	C3O (0.35 micron <i>n</i> -well)	0.25	<u>SCN4M, SCN4ME</u>
AMI	C5F/N (0.5 micron <i>n</i> -well)	0.35	<u>SCN3M, SCN3ME</u>
Agilent/HP	AMOS14TB (0.5 micron <i>n</i> -well)	0.35	<u>SCN3M, SCN3MLC</u>
TSMC	0.35 micron 2P4M (4 Metal Polycided, 3.3 V/5 V)	0.25	<u>SCN4ME</u>
TSMC	0.35 micron 1P4M (4 Metal Silicided, 3.3 V/5 V)	0.25	<u>SCN4M</u>

Table 2b: MOSIS SCMOS\_SUBM-Compatible Mappings

Foundry	Process	Lambda (micrometers)	Options
AMI	C3O (0.35 micron <i>n</i> -well)	0.20	<u>SCN4M SUBM, SCN4ME SUBM</u>
AMI	C5F/N (0.5 micron <i>n</i> -well)	0.30	<u>SCN3M SUBM, SCN3ME SUBM</u>
Agilent/HP	AMOS14TB (0.5 micron <i>n</i> -well)	0.30	<u>SCN3M SUBM, SCN3MLC SUBM</u>
TSMC	0.35 micron 2P4M (4 Metal Polycided, 3.3 V/5 V)	0.20	<u>SCN4ME SUBM</u>
TSMC	0.35 micron 1P4M (4 Metal Silicided, 3.3 V/5 V)	0.20	<u>SCN4M SUBM</u>
TSMC	0.25 micron 5 Metal 1 Poly (2.5 V/3.3 V)	0.15	<u>SCN5M SUBM</u>
TSMC	0.18 micron 6 Metal 1 Poly (1.8 V/3.3 V)	0.10	<u>SCN6M SUBM</u>

Table 2c: MOSIS SCMOS\_DEEP-Compatible Mappings

Foundry	Process	Lambda (micro- meters)	Options
TSMC	0.25 micron 5 Metal 1 Poly (2.5 V/3.3 V)	0.12	<u>SCN5M DEEP</u>
TSMC	0.18 micron 6 Metal 1 Poly (1.8 V/3.3 V)	0.09	<u>SCN6M DEEP</u>

### 2.3. SCMOS-Compatible Processes

MOSIS currently offers the fabrication processes shown above in Tables 2a, 2b, and 2c. For each process the list of appropriate SCMOS technology-codes is shown.

### 2.4. SCMOS\_SUBM and SCMOS\_DEEP Rules

The SCMOS layout rules were historically developed for 1.0 to 3.0 micron processes. To take full advantage of sub-micron processes, the SCMOS rules were revised to create SCMOS\_SUBM. By increasing the lambda size for some rules (those that didn't shrink as fast in practice as did the overall scheme of things), the sub-micron rules allow for use of a smaller value of lambda, and better fit to these small feature size processes.

The SCMOS\_SUBM rules were revised again at the 0.25 micron regime to better fit the typical deep submicron processes, creating the SCMOS\_DEEP variant.

Table 3a lists the differences between SCMOS and SCMOS sub-micron. Table 3b lists the differences between SCMOS sub-micron and SCMOS deep.

Table 3a: SCMOS and SCMOS Sub-micron Differences

Rule	Description	SCMOS	SCMOS sub-micron
1.1, 17.1	Well width	10	12
1.2, 17.2	Well space (different potential)	9	18
2.3	Well overlap (space) to transistor	5	6
3.2	Poly space	2	3
5.3, 6.3	Contact space	2	3

5.5b	Contact to Poly space to Poly	4	5
7.2	Metal1 space	2	3
7.4	Minimum space (when metal line is wider than 10 lambda)	4	6
8.5	Via on flat	2	Unrestricted
11.1	Poly2 width	3	7
11.3	Poly2 overlap	2	5
11.5	Space to Poly2 contact	3	6
13.2	Poly2 contact space	2	3
15.1	Metal3 width (3 metal process only)	6	5
15.2	Metal3 space (3 metal process only)	4	3
15.4	Minimum space (when metal line is wider than 10 lambda) (3 metal process only)	8	6
17.3	Minimum spacing to external Active	5	6
17.4	Minimum overlap of Active	5	6

Table 3b: SCMOS Sub-micron and SCMOS Deep Differences

Rule	Description	SCMOS sub-micron	SCMOS DEEP
3.2	Poly space over field	3	3
3.2.a	Poly space over Active		4
3.3	Minimum gate extension of Active	2	2.5
3.4	Active extension beyond Poly	3	4
4.3	Select overlap of Contact	1	1.5
4.4	Select width and space (p+ to p+ or n+ to n+)	2	4
5.3, 6.3	Contact spacing	3	4
8.1	Via width	2	3
9.2	Metal2 space	3	4
9.4	Minimum space (when metal line is wider than 10 lambda)	6	8
14.1	Via2 width	2	3
15.2	Metal3 space	3	4
15.4	Minimum space (when metal line is wider than 10 lambda) (for 4+ metal processes)	6	8
21.1	Via3 width	2	3
22.2	Metal4 space (for 5+ metal processes)	3	4
22.4	Minimum space	6	8

	(when metal line is wider than 10 lambda)		
25.1	Exact size	2 x 2	3 x 3
26.2	Metal5 space	3	4
26.3	Minimum overlap of Via4 (for 5 metal process only)	1	2
26.4	Via4 overlap	6	8
29.1	Exact size	3 x 3	4 x 4
30.3	Minimum overlap of Via5	1	2

### 3. CIF and GDS Layer Specification

A user design submitted to MOSIS using the SCMOS rules can be in either Calma GDSII format [2] or Caltech Intermediate Form (CIF version 2.0) [1]. The two are completely interchangeable. Note that all submitted CIF and GDS files have already been scaled before submission, and are always in absolute metric units -- never in lambda units. GDSII is a binary format, while CIF is a plain ASCII text. For detailed syntax and semantic specifications of GDS and CIF, refer to [2] and [1] respectively. In GDS format, a design layer is specified as a number between 0 and 255. MOSIS SCMOS now reserves layer numbers 21 through 62, inclusive, for drawn layout. Layers 0 through 20 plus layers 63 and above can be used by designers for their own purposes and will be ignored by MOSIS. Users should be aware that there is only one contact mask layer, although several separate layers were defined and are retained for backward compatibility. A complete list of SCMOS layers is shown in Table 4, along with a list by technology code in Table 5.

Table 4: SCMOS Layer Map.

Layer	GDS	CIF	CIF Synonym	Rule Section	Notes
<u>N WELL</u>	42	CWN		<u>1</u>	
<u>P WELL</u>	41	CWP		<u>1</u>	SCPxx
<u>CAP WELL</u>	59	CWC		<u>17, 18</u>	SCN3MLC
<u>ACTIVE</u>	43	CAA		<u>2</u>	
<u>THICK_ACTIVE</u>	60	CTA		<u>24</u>	SCN4M (TSMC only), <u>SCN4ME</u> , <u>SCN5M</u> , <u>SCN6M</u>
<u>PBASE</u>	58	CBA		<u>16</u>	SCNA
<u>POLY CAP1</u>	28	CPC		<u>23</u>	SCNPC
<u>POLY</u>	46	CPG		<u>3</u>	
<u>SILICIDE BLOCK</u>	29	CSB		<u>20</u>	SCN3M (Agilent/HP only), <u>SCN3MLC</u> , <u>SCN4M</u> (TSMC only), <u>SCN5M</u> , <u>SCN6M</u>
<u>N PLUS SELECT</u>	45	CSN		<u>4</u>	
<u>P PLUS SELECT</u>	44	CSP		<u>4</u>	
<u>POLY2</u>	56	CEL		<u>11, 12, 13</u>	SCNE, SCNA, <u>SCN3ME</u> , <u>SCN4ME</u>
<u>HI_RES IMPLANT</u>	34	CHR		<u>27</u>	<u>SCN3ME</u>
<u>CONTACT</u>	25	CCC	CCG	<u>5, 6, 13</u>	
<u>POLY CONTACT</u>	47	CCP		<u>5</u>	Can be replaced by CONTACT
<u>ACTIVE CONTACT</u>	48	CCA		<u>6</u>	Can be replaced by CONTACT
<u>POLY2 CONTACT</u>	55	CCE		<u>13</u>	SCNE, SCNA, <u>SCN3ME</u> , <u>SCN4ME</u> Can be replaced by CONTACT.
<u>METAL1</u>	49	CM1	CMF	<u>7</u>	
<u>VIA</u>	50	CV1	CVA	<u>8</u>	

<u>METAL2</u>	51	CM2	CMS		<u>9</u>	
<u>VIA2</u>	61	CV2	CVS		<u>14</u>	<u>SCN3M</u> , <u>SCN3ME</u> , <u>SCN3MLC</u> , <u>SCN4M</u> , <u>SCN4ME</u> , <u>SCN5M</u> , <u>SCN6M</u>
<u>METAL3</u>	62	CM3	CMT		<u>15</u>	<u>SCN3M</u> , <u>SCN3ME</u> , <u>SCN3MLC</u> , <u>SCN4M</u> , <u>SCN4ME</u> , <u>SCN5M</u> , <u>SCN6M</u>
<u>VIA3</u>	30	CV3	CVT		<u>21</u>	<u>SCN4M</u> , <u>SCN4ME</u> , <u>SCN5M</u> , <u>SCN6M</u>
<u>METAL4</u>	31	CM4	CMQ		<u>22</u>	<u>SCN4M</u> , <u>SCN4ME</u> , <u>SCN5M</u> , <u>SCN6M</u>
<u>CAP TOP METAL</u>	35	CTM			<u>28</u>	<u>SCN5M</u> , <u>SCN6M</u>
<u>VIA4</u>	32	CV4	CVQ		<u>25</u>	<u>SCN5M</u> , <u>SCN6M</u>
<u>METAL5</u>	33	CM5	CMP		<u>26</u>	<u>SCN5M</u> , <u>SCN6M</u>
<u>VIA5</u>	36	CV5			<u>29</u>	<u>SCN6M</u>
<u>METAL6</u>	37	CM6			<u>30</u>	<u>SCN6M</u>
<u>DEEP N WELL</u>	38	CDNW			<u>31</u>	<u>SCN5M</u> , <u>SCN6M</u>
<u>GLASS</u>	52	COG			<u>10</u>	
PADS	26	XP				Non-fab layer used to highlight pads
Comments	--	CX				Comments

Table 5: Technology-code Map

Technology code with link to layer map	Layers
<u>SCNE</u>	<u>N well</u> , <u>Active</u> , <u>N select</u> , <u>P select</u> , <u>Poly</u> , <u>Poly2</u> , <u>Contact</u> , <u>Metal1</u> , <u>Via</u> , <u>Metal2</u> , <u>Glass</u>
<u>SCNA</u>	<u>N well</u> , <u>Active</u> , <u>N select</u> , <u>P select</u> , <u>Poly</u> , <u>Poly2</u> , <u>Contact</u> , <u>Pbase</u> , <u>Metal1</u> , <u>Via</u> , <u>Metal2</u> , <u>Glass</u>
<u>SCNPC</u>	<u>N well</u> , <u>Active</u> , <u>N select</u> , <u>P select</u> , <u>Poly_cap</u> , <u>Poly</u> , <u>Contact</u> , <u>Metal1</u> , <u>Via</u> , <u>Metal2</u> , <u>Glass</u>
<u>SCN3M</u>	<u>N well</u> , <u>Active</u> , <u>N select</u> , <u>P select</u> , <u>Poly</u> , <u>Silicide block (Agilent/HP only)</u> , <u>Hi_Res_Implant</u> , <u>Contact</u> , <u>Metal1</u> , <u>Via</u> , <u>Metal2</u> , <u>Via2</u> , <u>Metal3</u> , <u>Glass</u>
<u>SCN3ME</u>	<u>N well</u> , <u>Active</u> , <u>N select</u> , <u>P select</u> , <u>Poly</u> , <u>Poly2</u> , <u>Hi_Res_Implant</u> , <u>Contact</u> , <u>Metal1</u> , <u>Via</u> , <u>Metal2</u> , <u>Via2</u> , <u>Metal3</u> , <u>Glass</u>
<u>SCN3MLC</u>	<u>N well</u> , <u>Cap well</u> , <u>Active</u> , <u>N select</u> , <u>P select</u> , <u>Poly</u> , <u>Silicide block</u> , <u>Contact</u> , <u>Metal1</u> , <u>Via</u> , <u>Metal2</u> , <u>Via2</u> , <u>Metal3</u> , <u>Glass</u>
<u>SCN4M</u>	<u>N well</u> , <u>Active</u> , <u>Thick Active (TSMC only)</u> , <u>N select</u> , <u>P select</u> , <u>Poly</u> , <u>Contact</u> , <u>Metal1</u> , <u>Via</u> , <u>Metal2</u> , <u>Via2</u> , <u>Metal3</u> , <u>Via3</u> , <u>Metal4</u> , <u>Glass</u>
<u>SCN4ME</u>	<u>N well</u> , <u>Active</u> , <u>Thick Active</u> , <u>N select</u> , <u>P select</u> , <u>Poly</u> , <u>Poly2</u> , <u>Contact</u> , <u>Metal1</u> , <u>Via</u> , <u>Metal2</u> , <u>Via2</u> , <u>Metal3</u> , <u>Via3</u> , <u>Metal4</u> , <u>Glass</u>
<u>SCN5M</u>	<u>N well</u> , <u>Active</u> , <u>Thick Active</u> , <u>N select</u> , <u>P select</u> , <u>Poly</u> , <u>Silicide block</u> , <u>Contact</u> , <u>Metal1</u> , <u>Via</u> , <u>Metal2</u> , <u>Via2</u> , <u>Metal3</u> , <u>Via3</u> , <u>Metal4</u> , <u>Cap Top Metal</u> , <u>Via4</u> , <u>Metal5</u> , <u>Deep N Well</u> , <u>Glass</u>
<u>SCN6M</u>	<u>N well</u> , <u>Active</u> , <u>Thick Active</u> , <u>N select</u> , <u>P select</u> , <u>Poly</u> , <u>Silicide block</u> , <u>Contact</u> , <u>Metal1</u> , <u>Via</u> , <u>Metal2</u> , <u>Via2</u> , <u>Metal3</u> , <u>Via3</u> , <u>Metal4</u> , <u>Via4</u> , <u>Metal5</u> , <u>Cap Top Metal</u> , <u>Via5</u> , <u>Metal6</u> , <u>Deep N Well</u> , <u>Glass</u>

#### 4. Minimum Density Rule

Many fine-featured processes utilize CMP (Chemical-Mechanical Polishing) to achieve planarity. Currently, for MOSIS, the Agilent/HP 0.50 micron, the AMI 0.50 micron, and all the 0.35 micron (and smaller) processes are in this category. Effective CMP requires that the variations in feature density on layer be restricted. See the [following](#) for more details.

#### 5. Process-Induced Damage Rules - (otherwise known as "Antenna Rules") General Requirements

The "Antenna Rules" deal with process induced gate oxide damage caused when exposed polysilicon and metal structures, connected to a thin oxide transistor, collect charge from the processing environment (e.g., reactive ion etch) and develop potentials sufficiently large to cause Fowler Nordheim current to flow through the thin oxide. Given the known process charge fluence, a figure of exposed conductor area to transistor gate area ratio is determined which guarantees Time Dependent Dielectric Breakdown (TDDB) reliability requirements for the fabricator. Failure to consider antenna rules in a design may lead to either reduced performance in transistors exposed to process induced damage, or may lead to total failure if the antenna rules are seriously violated.  
See the [following](#) for more details.

#### 6. Support for Arbitrary Via Placement by Process and Technology Codes

Some processes have restrictions on the placement of vias relative to contacts (rule [8.4](#)) and/or relative to poly and active edges (rule [8.5](#)). Other processes allow arbitrary placement of vias over these lower features. The placement of vias directly over contacts or other, lower vias is known as "stacked vias."

Table 6: Applicability of Rules 8.4 and 8.5

Technology code with link to layer map	Process	8.4 is Waived	8.5 is Waived
<a href="#">SCNE</a>	AMI 1.50 (ABN)	No	No
<a href="#">SCNA</a>	AMI 1.50 (ABN)	No	No
<a href="#">SCN3M</a>	Agilent/HP 0.50 (AMOS14TB)	No	Yes
	AMI 0.50 (C5F/N)	Yes	Yes
<a href="#">SCN3ME</a>	AMI 0.50 (C5F/N)	Yes	Yes
<a href="#">SCN3MLC</a>	Agilent/HP 0.50 (AMOS14TB)	No	Yes
<a href="#">SCN4M</a>	AMIS 0.35 (C3O), Agilent/HP 0.35 (GMOS10QA), TSMC 0.35	Yes	Yes
<a href="#">SCN4ME</a>	AMIS 0.35 (C3O), TSMC 0.35	Yes	Yes
<a href="#">SCN5M</a>	TSMC 0.25	Yes	Yes
<a href="#">SCN6M</a>	TSMC 0.18	Yes	Yes

#### 7. Half-lambda grid submissions

MOSIS Scalable design rules require that layout is on a 1/2 lambda grid. Any other gridding information may change without warning. We will accept and process a design regardless of its actual grid (as though it were completely design-rule legal) using the standard "recipe" for that design rule set.

The fracture process puts all its data onto a grid. As an example, the mask grid size in the case of the AMI 1.50 micron process is 0.05 micron on the critical layers (P1, P2 and Active) and 0.10 micron on the others, and all points in your layout that do not fall onto these grid points are "snapped" to the nearest grid point. Obviously, half a grid is the largest snap distance, applied to points that fall neatly in the middle.

#### 8. XP Layer

MOSIS has defined an optional layer (called XP in CIF and numbered 26 in GDSII) to help users tell MOSIS which pads are to be bonded and which are not. The bonding pad layer is named "XP" in all SCMOS technologies. This optional layer lets you call out only those glass cuts that you want MOSIS to use in bonding your project. This allows you to have probe pads within 600 micrometers (~25 mils) of the project edge, which MOSIS will not attempt to bond out.

Geometry on layer XP is used solely to help generate bonding diagrams. It has absolutely no influence on chip fabrication.

##### MOSIS XP and Pad Layer Checks:

MOSIS discovers the bonding pads in a project as follows:

- A. If there is any layout on layer XP, MOSIS assumes that each rectangle on that layer -- either a box (B) or a polygon (P) -- that is at least 70  $\mu\text{m}$  x 70  $\mu\text{m}$  and within 600 micrometers of the project edge represents a bonding pad position.
- B. If there is no layout on layer XP, MOSIS assumes that the distinct boxes (B) (but not polygons) of reasonable size and within 600 micrometers of the project edge - not overlapping and not touching - on the overglass cut layer represent bonding pad positions.
- C. MOSIS checks that all declared bonding pads (in layer XP) have a glass cut feature under them. A project without these features will be rejected, and the user will receive the message: "Bonding marks (layer XP) without passivation cuts are not allowed."
- D. MOSIS verifies that there is a metal pad under each bonding pad and will reject any project that does

not have metal under glass cuts with the error message: "Bonding passivation cuts found without metal pads underneath."

- E. If you use the XP layer, MOSIS will not look at your glass cut layer to find your bonding pads. Therefore, be sure that the layout on this layer is correct, since the bonding diagram is generated based on these (presumed) bonding pads.
- 

#### References

- [1] C. Mead and L. Conway, *Introduction to VLSI Systems*, Addison-Wesley, 1980  
[2] Cadence Design Systems, Inc./Calma. *GDSII Stream Format Manual*, Feb. 1987, Release 6.0, Documentation No. B97E060  
[3] N. H. E. Weste and K. Eshraghian, *Principles of CMOS VLSI Design: A System Perspective*, Addison-Wesley, 2nd edition, 1993

---

#### Related Links

- [Fabrication Schedule](#)
- [Customer Support](#)
- [MOSIS Products](#)

### SCMOS Layout Rules - Well

Rule	Description	Lambda		
		SCMOS	SUBM	DEEP
1.1	Minimum width	10	12	12
1.2	Minimum spacing between wells at different potential	9 <sup>1</sup>	18 <sup>2</sup>	18
1.3	Minimum spacing between wells at same potential	6 <sup>3</sup>	6 <sup>4</sup>	6
1.4	Minimum spacing between wells of different type (if both are drawn)	0	0	0

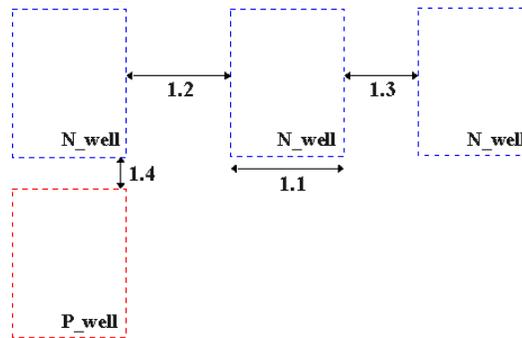
Exceptions for AMIS C30 0.35 micron process:

<sup>1</sup> Use lambda=16 for rule 1.2 only when using SCN4M or SCN4ME

<sup>2</sup> Use lambda=21 for rule 1.2 only when using SCN4M\_SUBM or SCN4ME\_SUBM

<sup>3</sup> Use lambda=8 for rule 1.3 only when using SCN4M or SCN4ME

<sup>4</sup> Use lambda=11 for rule 1.3 only when using SCN4M\_SUBM or SCN4ME\_SUBM

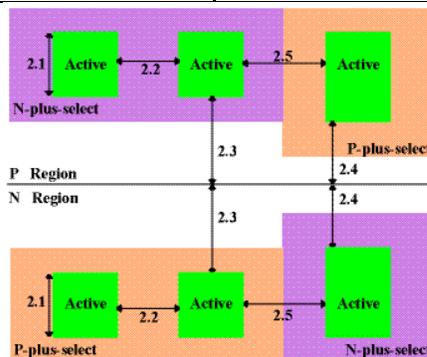


### SCMOS Layout Rules - Active

Rule	Description	Lambda		
		SCMOS	SUBM	DEEP
2.1	Minimum width	3 *	3 *	3
2.2	Minimum spacing	3	3	3
2.3	Source/drain active to well edge	5	6	6
2.4	Substrate/well contact active to well edge	3	3	3
2.5	Minimum spacing between non-abutting active of different implant. Abutting active ("split-active") is illustrated under <a href="#">Select Layout Rules</a> .	4	4	4

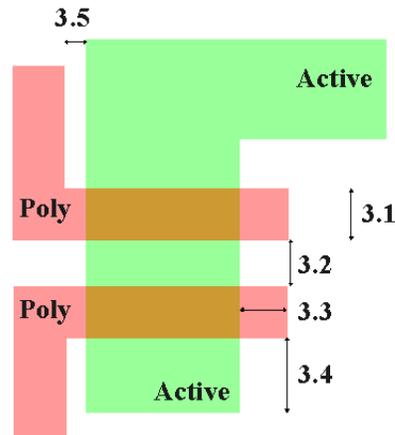
\* Note: For analog and critical digital designs, MOSIS recommends the following minimum MOS channel widths (active under poly) for AMIS designs. Narrower devices, down to design rule minimum, will be functional, but their electrical characteristics will not scale, and their performance is not predictable from MOSIS SPICE parameters.

Process	Design Technology	Design Lambda (micrometers)	Minimum Width (lambda)
AMI_ABN	SCNA, SCNE	0.80	5
AMI_C5F/N	SCN3M, SCN3ME	0.35	9
AMI_C5F/N	SCN3M_SUBM, SCN3ME_SUBM	0.30	10



### SCMOS Layout Rules - Poly

Rule	Description	Lambda		
		SCMOS	SUBM	DEEP
3.1	Minimum width	2	2	2
3.2	Minimum spacing over field	2	3	3
3.2.a	Minimum spacing over active	2	3	4
3.3	Minimum gate extension of active	2	2	2.5
3.4	Minimum active extension of poly	3	3	4
3.5	Minimum field poly to active	1	1	1

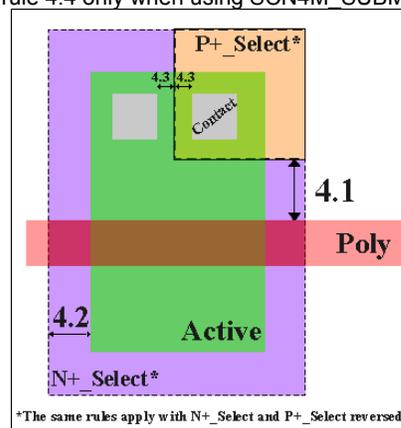


SCMOS Layout Rules - Silicide Block

Rule	Description	Lambda		
		SCMOS	SUBM	DEEP
4.1	Minimum select spacing to channel of transistor to ensure adequate source/drain width	3	3	3
4.2	Minimum select overlap of active	2	2	2
4.3	Minimum select overlap of contact	1	1	1.5
4.4	Minimum select width and spacing (Note: P-select and N-select may be coincident, but must <i>not</i> overlap) (not illustrated)	2	2 <sup>1</sup>	4

Exception for AMIS C30 0.35 micron process:

<sup>1</sup> Use lambda=3 for rule 4.4 only when using SCN4M\_SUBM or SCN4ME\_SUBM

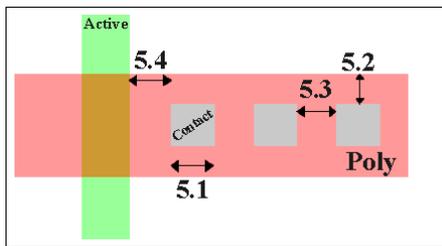


\*The same rules apply with N+\_Select and P+\_Select reversed.

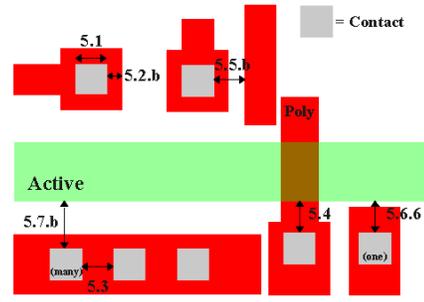
### SCMOS Layout Rules - Contact to Poly

On 0.50 micron process (and all finer feature size processes), it is required that all features on the insulator layers (CONTACT, VIA, VIA2) must be of the single standard size; there are no exceptions for pads (or logos, or anything else); large openings must be replaced by an array of standard sized openings. Contacts must be drawn orthogonal to the grid of the layout. Non-Manhattan contacts are not allowed. If your design cannot tolerate 1.5 lambda contact overlap in 5.2, use the alternative rules which reduce the overlap but increase the spacing to surrounding features. Rules 5.1, 5.3, and 5.4, still apply and are unchanged.

Simple Contact to Poly					Alternative Contact to Poly				
Rule	Description	Lambda			Rule	Description	Lambda		
		SCMOS	SUBM	DEEP			SCMOS	SUBM	DEEP
5.1	Exact contact size	2x2	2x2	2x2	5.2.b	Minimum poly overlap	1	1	1
5.2	Minimum poly overlap	1.5	1.5	1.5	5.5.b	Minimum spacing to other poly	4	5	5
5.3	Minimum contact spacing	2	3	4	5.6.b	Minimum spacing to active (one contact)	2	2	2
5.4	Minimum spacing to gate of transistor	2	2	2	5.7.b	Minimum spacing to active (many contacts)	3	3	3



Simple Poly to Contact

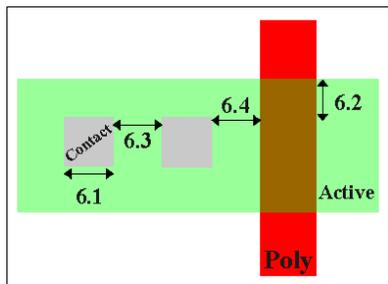


Alternative Contact to Poly

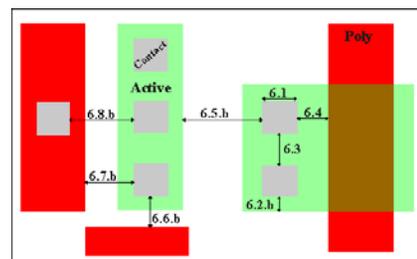
### SCMOS Layout Rules - Contact to Active

If your design cannot handle the 1.5 lambda contact overlap in 6.2, use the alternative rules which reduce the overlap but increase the spacing to surrounding features. Rules 6.1, 6.3, and 6.4, still apply and are unchanged. Contacts must be drawn orthogonal to the grid of the layout. Non-Manhattan contacts are not allowed.

Simple Contact to Active					Alternative Contact to Active				
Rule	Description	Lambda			Rule	Description	Lambda		
		SCMOS	SUBM	DEEP			SCMOS	SUBM	DEEP
6.1	Exact contact size	2x2	2x2	2x2	6.2.b	Minimum active overlap	1	1	1
6.2	Minimum active overlap	1.5	1.5	1.5	6.5.b	Minimum spacing to diffusion active	5	5	5
6.3	Minimum contact spacing	2	3	4	6.6.b	Minimum spacing to field poly (one contact)	2	2	2
6.4	Minimum spacing to gate of transistor	2	2	2	6.7.b	Minimum spacing to field poly (many contacts)	3	3	3
					6.8.b	Minimum spacing to poly contact	4	4	4



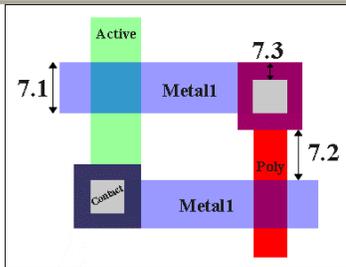
Simple Contact to Active



Alternative Contact to Active

SCMOS Layout Rules - Metal1

Rule	Description	Lambda		
		SCMOS	SUBM	DEEP
7.1	Minimum width	3	3	3
7.2	Minimum spacing	2	3	3
7.3	Minimum overlap of any contact	1	1	1
7.4	Minimum spacing when either metal line is wider than 10 lambda	4	6	6



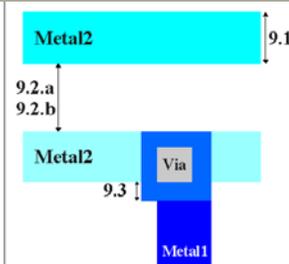
SCMOS Layout Rules - Via

Vias must be drawn orthogonal to the grid of the layout. Non-Manhattan vias are not allowed.

Rule	Description	Lambda					
		2 Metal Process			3+ Metal Process		
		SCMOS	SUBM	DEEP	SCMOS	SUBM	DEEP
8.1	Exact size	2 x 2	n/a	n/a	2 x 2	2 x 2	3 x 3
8.2	Minimum via1 spacing	3	n/a	n/a	3	3	3
8.3	Minimum overlap by metal1	1	n/a	n/a	1	1	1
8.4	Minimum spacing to contact for technology codes mapped to processes that do not allow <u>stacked vias</u> (SCNA, SCNE, SCN3M, SCN3MLC)	2	n/a	n/a	2	2	n/a
8.5	Minimum spacing to poly or active edge for technology codes mapped to processes that do not allow <u>stacked vias</u> (NOTE: list is not same asfor8.4)	2	n/a	n/a	2	2	n/a

SCMOS Layout Rules - Metal2

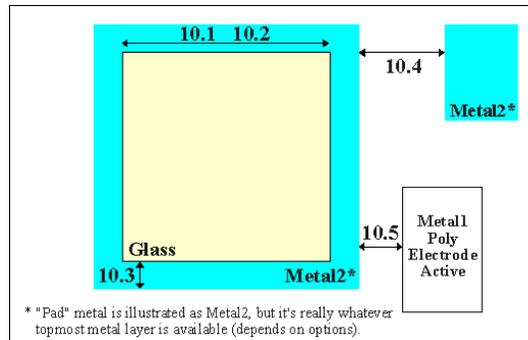
Rule	Description	Lambda					
		2 Metal Process			3+ Metal Process		
		SCMOS	SUBM	DEEP	SCMOS	SUBM	DEEP
9.1	Minimum width	3	n/a	n/a	3	3	3
9.2	Minimum spacing	3	n/a	n/a	3	3	4
9.3	Minimum overlap of via1	1	n/a	n/a	1	1	1
9.4	Minimum spacing when either metal line is wider than 10 lambda	6	n/a	n/a	6	6	8



SCMOS Layout Rules - Overglass

Note that rules in this section are in units of microns. They are not "true" design rules, but they do make good practice rules. Unfortunately, there are no really good generic pad design rules since pads are process-specific.

Rule	Description	Microns
10.1	Minimum bonding passivation opening	60
10.2	Minimum probe passivation opening	20
10.3	Pad metal overlap of passivation	6
10.4	Minimum pad spacing to unrelated metal	30
10.5	Minimum pad spacing to active, poly or poly2	15



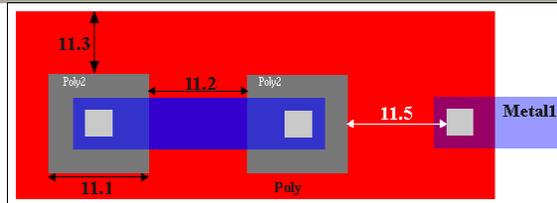
#### SCMOS Layout Rules - Poly2 for Capacitor (((SCM3ME)))

The poly2 layer is a second polysilicon layer (physically above the standard, or first, poly layer). The oxide between the two polys is the capacitor dielectric. The capacitor area is the area of coincident poly and electrode.

Rule	Description	Lambda		
		SCMOS	SUBM	DEEP
11.1	Minimum width	3 <sup>1</sup>	7 <sup>2</sup>	n/a
11.2	Minimum spacing	3 <sup>3</sup>	3 <sup>4</sup>	n/a
11.3	Minimum poly overlap	2 <sup>5</sup>	5 <sup>6</sup>	n/a
11.4	Minimum spacing to active or well edge (not illustrated)	2	2	n/a
11.5	Minimum spacing to poly contact	3	6	n/a
11.6	Minimum spacing to <i>unrelated</i> metal	2	2	n/a

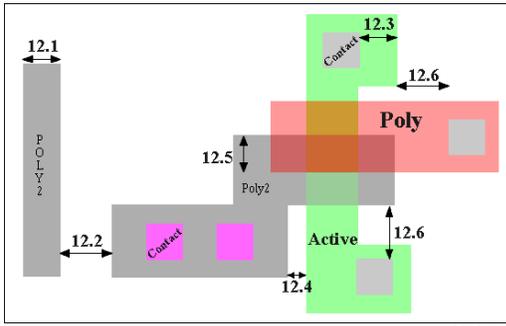
Exceptions for AMIS C30 0.35 micron process:

- <sup>1</sup> Use lambda=8 for rule 11.1 only when using SCN4ME
- <sup>2</sup> Use lambda=10 for rule 11.1 only when using SCN4ME\_SUBM
- <sup>3</sup> Use lambda=4 for rule 11.2 only when using SCN4ME
- <sup>4</sup> Use lambda=4 for rule 11.2 only when using SCN4ME\_SUBM
- <sup>5</sup> Use lambda=5 for rule 11.3 only when using SCN4ME
- <sup>6</sup> Use lambda=6 for rule 11.3 only when using SCN4ME\_SUBM



#### SCMOS Layout Rules - Poly2 for Transistor Same poly2 layer as for caps

Rule	Description	Lambda		
		SCMOS	SUBM	DEEP
12.1	Minimum width	2	2	n/a
12.2	Minimum spacing	3 <sup>1</sup>	3 <sup>2</sup>	n/a
12.3	Minimum electrode gate overlap of active	2	2	n/a
12.4	Minimum spacing to active	1	1	n/a
12.5	Minimum spacing or overlap of poly	2	2	n/a
12.6	Minimum spacing to poly or active contact	3	3	n/a

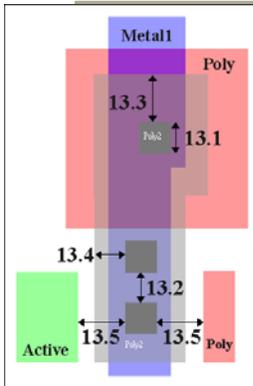


Exceptions for AMIS C30 0.35 micron process:  
<sup>1</sup> Use lambda=4 for rule 12.2 only when using SCN4ME  
<sup>2</sup> Use lambda=4 for rule 12.2 only when using SCN4ME\_SUBM

#### SCMOS Layout Rules - Poly2 Contact

The poly2 is contacted through the standard contact layer, similar to the first poly. The overlap numbers are larger, however. Contacts must be drawn orthogonal to the grid of the layout. Non-Manhattan contacts are not allowed.

Rule	Description	Lambda		
		SCMOS	SUBM	DEEP
13.1	Exact contact size	2 x 2	2 x 2	n/a
13.2	Minimum contact spacing	2	3	n/a
13.3	Minimum electrode overlap (on capacitor)	3	3	n/a
13.4	Minimum electrode overlap (not on capacitor)	2	2	n/a
13.5	Minimum spacing to poly or active	3	3	n/a



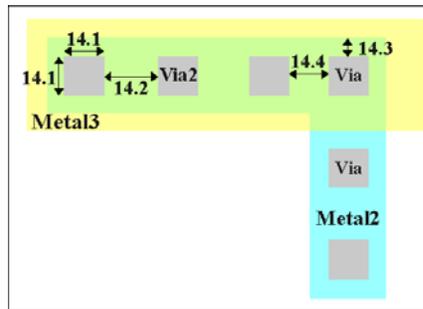
#### SCMOS Layout Rules - Capacitor Well ((solo para SCM3MLC)))

The capacitor well described in this and the next rule only apply to SCN3MLC and SCN3MLC\_SUBM technology codes manufactured on an Agilent/HP AMOS14TB run.

#### SCMOS Layout Rules - Via2

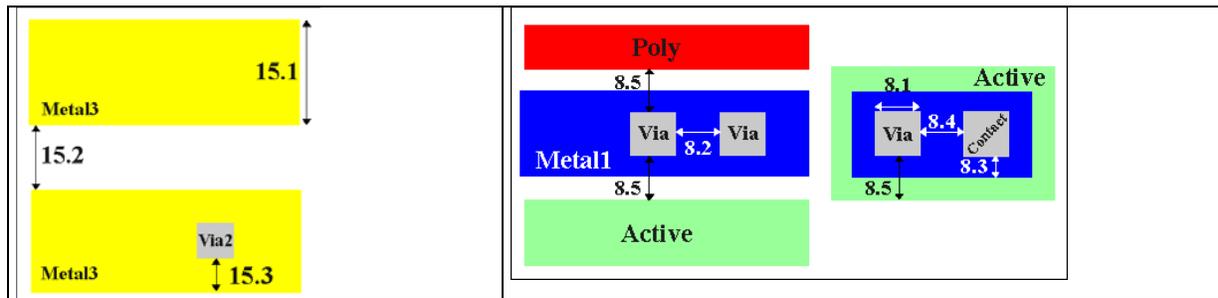
Vias must be drawn orthogonal to the grid of the layout. Non-Manhattan vias are not allowed.

Rule	Description	Lambda					
		3 Metal Process			4+ Metal Process		
		SCMOS	SUBM	DEEP	SCMOS	SUBM	DEEP
14.1	Exact size	2x2	2x2	n/a	2x2	2x2	3x3
14.2	Minimum spacing	3	3	n/a	3	3	3
14.3	Minimum overlap by metal2	1	1	n/a	1	1	1
14.4	Minimum spacing to via1 for technology codes that do not allow stacked vias (SCNA, SCNE, SCN3M, SCN3ME, SCN3MLC)	2	2	n/a	2	2	n/a
14.5	Via2 may be placed over contact						

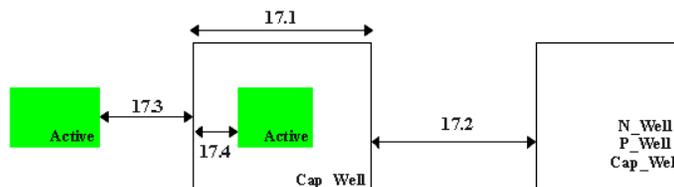


SCMOS Layout Rules - Metal3

Rule	Description	Lambda					
		3 Metal Process			4+ Metal Process		
		SCMOS	SUBM	DEEP	SCMOS	SUBM	DEEP
15.1	Minimum width	6	5	n/a			
3	3	3					
15.2	Minimum spacing to metal3	4	3	n/a	3		
3	4						
15.3	Minimum overlap of via2	2	2	n/a	1	1	1
15.4	Minimum spacing when either metal line is wider than 10 lambda	8	6	n/a			
6	6	8					



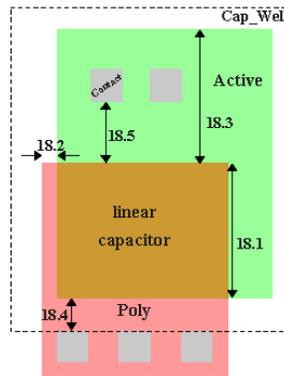
Rule	Description	Lambda		
		SCMOS	SUBM	DEEP
17.1	Minimum width	10	12	n/a
17.2	Minimum spacing	9	18	n/a
17.3	Minimum spacing to external active	5	6	n/a
17.4	Minimum overlap of active	5	6	n/a



### SCMOS Layout Rules - Linear Capacitor (Linear Capacitor Option)

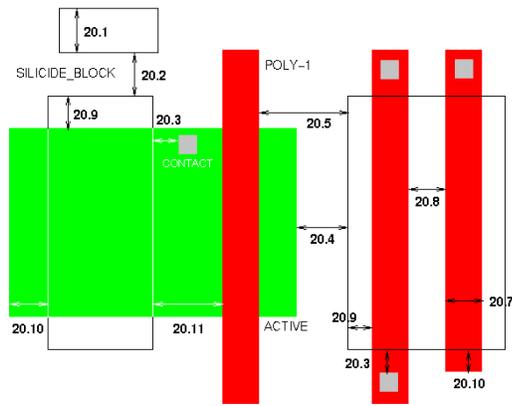
These rules illustrate the construction of a linear capacitor in a capacitor well. The capacitor itself is the region of overlapped poly and active. The active area is electrically connected to the cap well

Rule	Description	Lambda		
		SCMOS	SUBM	DEEP
18.1	Minimum width	3	3	n/a
18.2	Minimum poly extension of active	2	2	n/a
18.3	Minimum active overlap of poly	3	3	n/a
18.4	Minimum poly contact to active	2	2	n/a
18.5	Minimum active contact to poly	6	6	n/a



Rule	Description	Lambda		
		SCMOS	SUBM	DEEP
20.1	Minimum SB width	4	4	4
20.2	Minimum SB spacing	4	4	4
20.3	Minimum spacing, SB to contact (no contacts allowed inside SB)	2	2	2
20.4	Minimum spacing, SB to external active	2	2	2
20.5	Minimum spacing, SB to external poly	2	2	2
20.6	Resistor is poly inside SB; poly ends stick out for contacts the entire resistor must be outside well and over field			
20.7	Minimum poly width in resistor	5	5	5
20.8	Minimum spacing of poly resistors (in a single SB region)	7	7	7
20.9	Minimum SB overlap of poly or active	2	2	2
20.10	Minimum poly or active overlap of SB	3	3	3
20.11	Minimum spacing, SB to poly (in a single active region)	3	5	5

NOTE: Some processes do not support both silicide block over active and silicide block over poly. Refer to the individual [process description pages](#).



SCMOS Layout Rules - High Res

Rule	Description	Lambda		
		SCMOS	SUBM	DEEP
27.1	Minimum HR width	4	4	n/a
27.2	Minimum HR spacing	4	4	n/a
27.3	Minimum spacing, HR to contact (no contacts allowed inside HR)	2	2	n/a
27.4	Minimum spacing, HR to external active	2	2	n/a
27.5	Minimum spacing, HR to external poly2	2	2	n/a
27.6	Resistor is poly2 inside HR; poly2 ends stick out for contacts, the entire resistor must be outside well and over field			
27.7	Minimum poly2 width in resistor	5	5	n/a
27.8	Minimum spacing of poly2 resistors (in a single HR region)	7	7	n/a
27.9	Minimum HR overlap of poly2	2	2	n/a